



## HYLAC® GP74G20

Ravago Manufacturing Americas - Acrylonitrile Butadiene Styrene

Sunday, November 3, 2019

### General Information

#### Product Description

ABS, 20% Glass Filled

#### General

|                        |                                     |
|------------------------|-------------------------------------|
| Material Status        | • Commercial: Active                |
| Availability           | • North America                     |
| Filler / Reinforcement | • Glass Fiber, 20% Filler by Weight |
| RoHS Compliance        | • RoHS Compliant                    |
| UL File Number         | • E157012                           |
| Forms                  | • Pellets                           |

### ASTM & ISO Properties <sup>1</sup>

| Physical                                          | Nominal Value | Unit                  | Test Method |
|---------------------------------------------------|---------------|-----------------------|-------------|
| Density                                           | 1.18          | g/cm <sup>3</sup>     | ISO 1183    |
| Melt Mass-Flow Rate (230°C/3.8 kg)                | 2.0           | g/10 min              | ASTM D1238  |
| Molding Shrinkage - Flow (0.125 in)               | 0.10 to 0.40  | %                     | ISO 294-4   |
| Mechanical                                        | Nominal Value | Unit                  | Test Method |
| Tensile Stress (Break)                            | 8990          | psi                   | ISO 527-2   |
| Tensile Strain (Break)                            | 2.0           | %                     | ISO 527-2   |
| Flexural Modulus                                  | 899000        | psi                   | ISO 178     |
| Flexural Stress                                   | 14900         | psi                   | ISO 178     |
| Impact                                            | Nominal Value | Unit                  | Test Method |
| Notched Izod Impact Strength                      | 2.9           | ft·lb/in <sup>2</sup> | ISO 180     |
| Thermal                                           | Nominal Value | Unit                  | Test Method |
| Heat Deflection Temperature (264 psi, Unannealed) | 208           | °F                    | ISO 75-2/A  |

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.